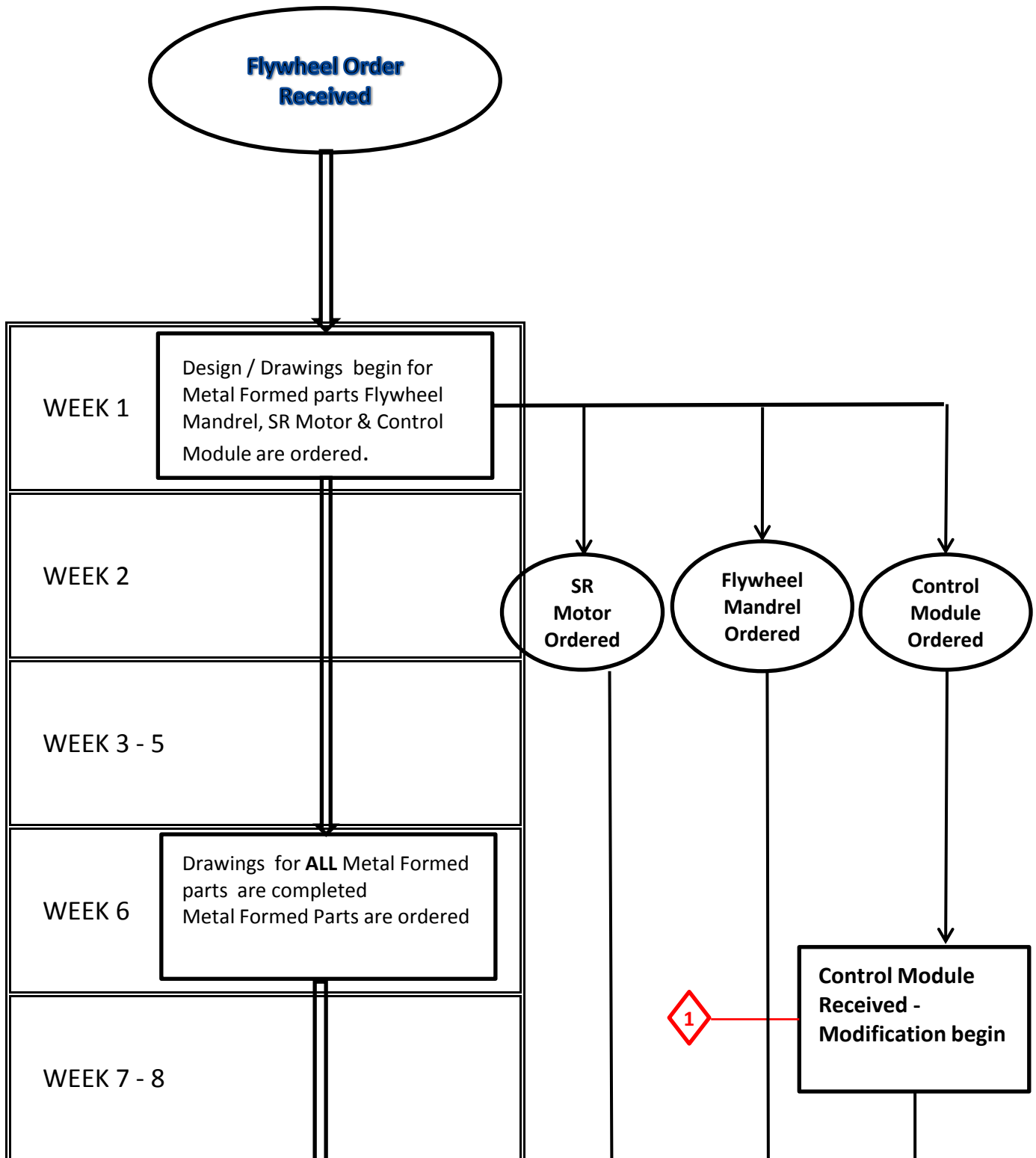
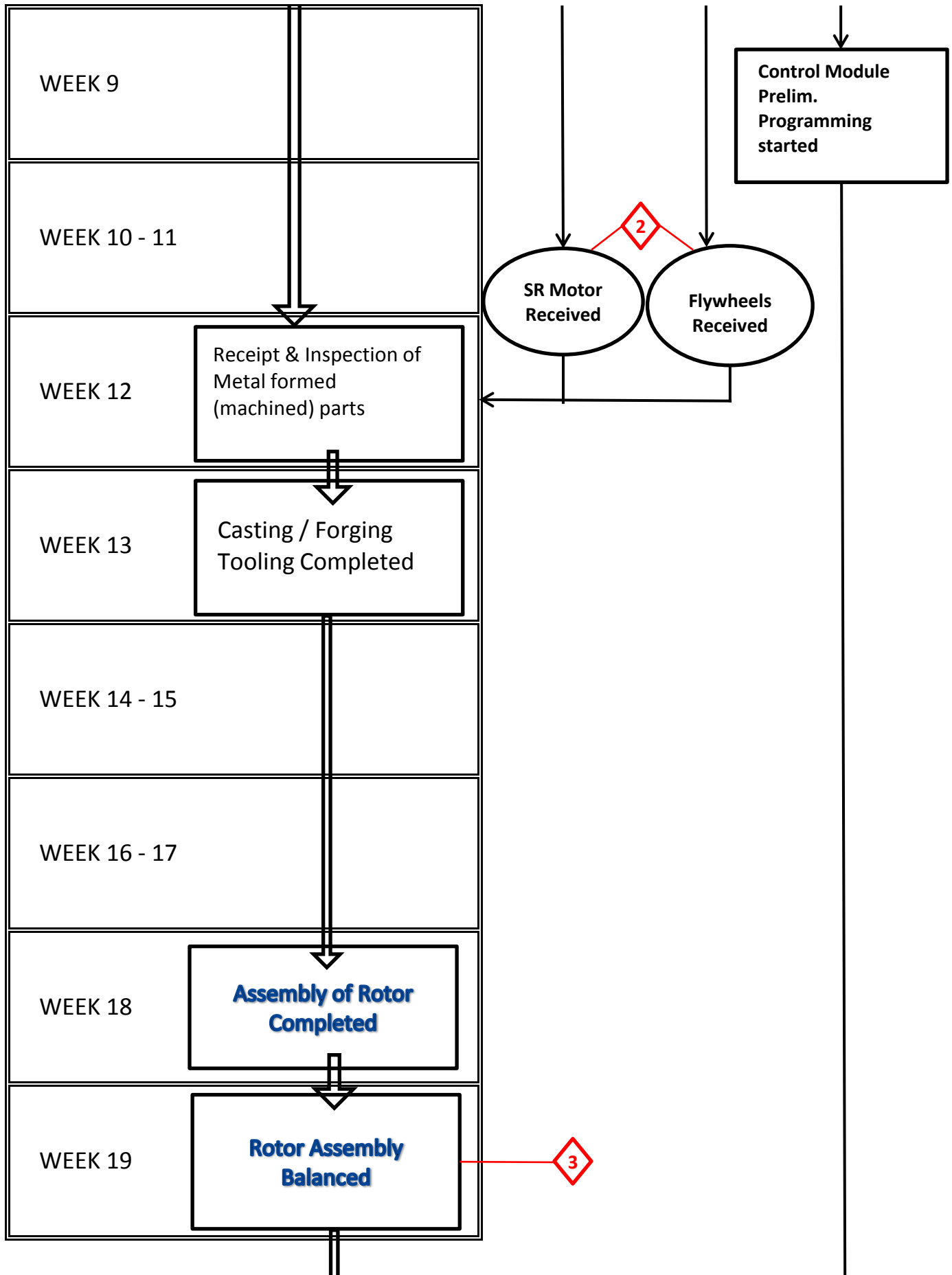
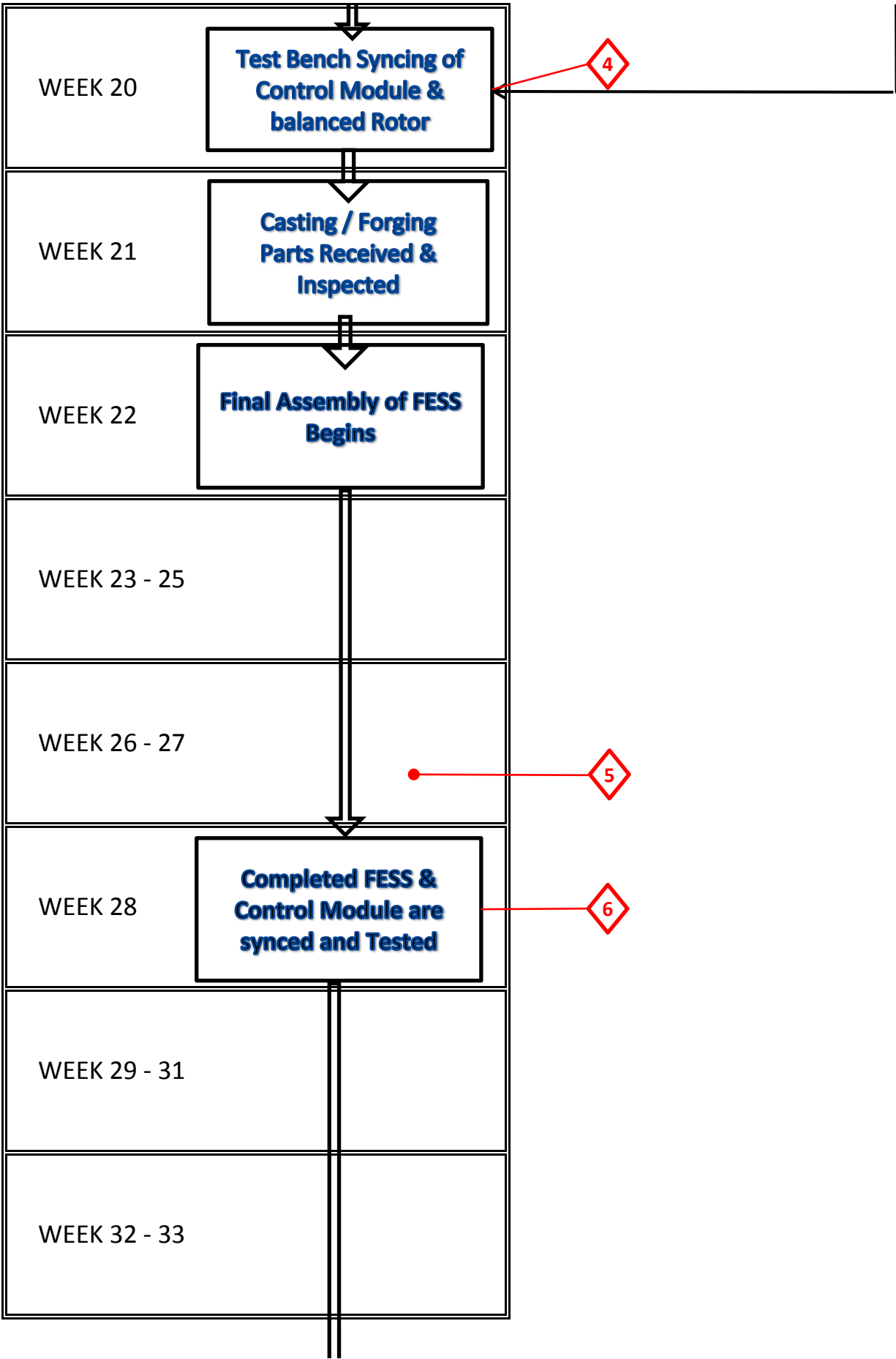
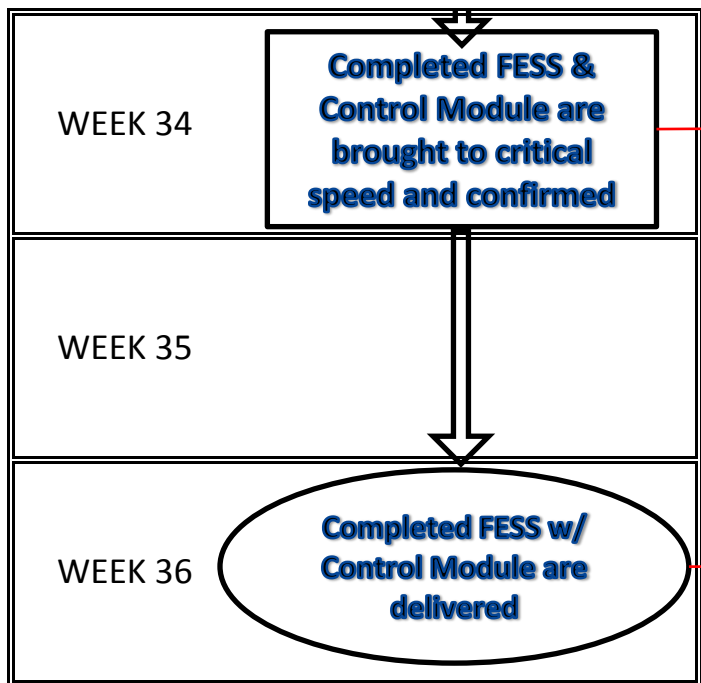


25kW / 10kWh Process Flow Chart with Expense Chart & Man-hours required









**DRAW SCHEDULE:**

**10 kWh FESS**

**\$750,000.00** (includes all engineering fees)

(1st) \$ 187,500.00

(2nd) \$ 112,500.00

(3rd) \$ 187,500.00

(4th) \$ 187,500.00

(5th - final) \$ 75,000.00

**1st Draw: 25% upon receipt of Purchase order work will not begin until funds have been received**









**2nd Draw: 15% when  has been reached**

**3rd Draw: 25% when  has been reached**

**4th Draw: 25% when  has been completed**

**5th Final Draw: 10% upon receipt of completed and certified FESS**

**MILESTONES:**

-  1 Receipt of Metal Formed Parts & Control Module
-  2 Receipt of Flywheels & SR Motor
-  3 Flywheel Rotor Balanced
-  4 Receipt of modified & partially programmed Control Module
-  5 FESS Assembly Completed
-  6 Assembled FESS & Control Module Syncing completed
-  7 Final Testing of Unit
-  8 FESS w/ module delivered

**Process Flow Chart lead-times reflect all sourced components. Intake quality control assembly, balancing, high-vacuum sealing and testing are estimated to take 450 man-hours.**